# Work Order ID 58266

*May 3, 2010 9:51:19 AM*



**Item ID:** D2932-2 **Accept** **Setup Start** **Stop**

**Revision ID:**

**Item Name:** Saddle RH Out, 206

**Start Date:** 03/05/2010 **Start Qty:** 6.00 **Cust Item ID:**

**Required Date:** 13/05/2010 **Req'd Qty:** 6.00 **Customer:**

**Reference:**

**Approvals:** **Process Plan:** [illegible] **Date:** 10-5-3 **Tooling:** _____ **Date:** _____ **Run Start** **Stop**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| **Draw Nbr** / **Revision Nbr** | | | | | | | | | |
| D2932 / Rev C | | | | | | | | | |
| 100 | HAAS CNC VERTICAL MACHINING #1 | 0.00 | | | | | | | |
| HAAS 1 | **Memo** | 0.00 | | | | | | | |
| HAAS CNC vertical machine #1 | Program part number and batch number. ☑1-Inspect part number and batch number are programmed correctly. ☐2-Machine Step No 1 of Folio and visually inspect as per dwg D2932 & attached Dimension Sheet ☐3-Machine Step No 2 of Folio and visually inspect as per | | | | | | | | |
| 110 | CONVENTIONAL MILLING MACHINE | 0.00 | | | | | | | |
| Mill Conv | **Memo** | 0.00 | | | | | | | |
| Conventional Milling Machine | Machine Keyway and inspect per attached dimension sheet | | | | | | | | |
| 120 | QC1- Inspect dimensions to dimension sheet | 0.00 | | | | | | | |
| QC | **Memo** | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |

MVE 10/05/24

MVE 10/05/24

MVE 10/05/24 / [illegible] 10-5-25

9

1

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: D2932-2 PAR #: _____ Fault Category: machining NCR: (Yes) No DQA: [signature] Date: 10 OCT 02

Resolution: scrap Disposition: scrap QA: N/C Closed: [signature] Date: 10/06/02

| NCR: 58266 | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B: Initial Chief Eng | Action Description Chief Eng | Sign & Date | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| 10/05/26 | # 100 | Found prior to powder coating that key way ~~Groove~~ to fix skid hole ~~was~~ ~~too~~ ~~shallow~~ cut too thin R.C. Section c-c is about 0.040" | [signature] 10.05.26 per QS1042 | - Scrap + Destroy no Replace qty req | [signature] 10.5.26 | [signature] 10/05/26 | [signature] 10.05.26 QS1042 | S 10/05/26 |
| | | too thin. origins were wrong R.C. LOA. on set-up | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

# Work Order ID 58266

*May 3, 2010 9:51:19 AM*



**Item ID:** D2932-2 **Accept** **Setup Start** **Stop**

**Revision ID:**

**Item Name:** Saddle RH Out, 206

**Start Date:** 03/05/2010 **Start Qty:** 6.00 **Cust Item ID:**

**Required Date:** 13/05/2010 **Req'd Qty:** 6.00 **Customer:**

**Reference:**

**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** **Stop**

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| 130 | QC8- Inspect parts - second check | 0.00 | SP 10/05/26 | | | 9 | 1 | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | | | | | | | | | |
| 140 | Chemical Conversion Coat per QSI005 4.1 | 0.00 | | | | | | | |
| HandFinish | Memo | 0.00 | 10/05/27 | | | 9 | Ø | | |
| Hand Finishing | | | | | | | | | |
| 150 | White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum | 0.00 | | | | | | | |
| Powdercoat | M 114 207 | | => | | | 9 | Ø | | |
| Powder Coating | Memo | 0.00 | 10/05/27 | | | | | | |

START TIME: 9:45AM OVEN TEMPERATURE:

10:15AM FINISH TIME: 320°F

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

# Work Order ID 58266

*May 3, 2010 9:51:19 AM*



**Item ID:** D2932-2 **Accept** **Setup Start** **Stop**

**Revision ID:**

**Item Name:** Saddle RH Out, 206

**Start Date:** 03/05/2010 **Start Qty:** 6.00 **Cust Item ID:**

**Required Date:** 13/05/2010 **Req'd Qty:** 6.00 **Customer:**

**Reference:**

**Run Start** **Stop**

**Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

**QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Draw Number | Draw Rev. | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|---|---|---|---|---|---|---|---|---|---|
| 160 | QC3- Inspect Part Finish | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | 8 | BR | 10-5-27 | |
| Quality Control | | | | | | | | | |
| 170 | Identify as per dwg & Stock Location: 428 | 0.00 | | | | | | | |
| Packaging | Memo | 0.00 | | | | | 10-6-1 | | |
| Packaging | | | | | | | | | |
| 180 | QC21- Final Inspection - Work Order Release | 0.00 | | | | | | | |
| QC | Memo | 0.00 | | | | | 10/06/01 | | |
| Quality Control | | | | | | | | | |

RL 10-6-01

9

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

# Picklist Print

*May 3, 2010 9:51:22 AM*



**Work Order ID:** 58266

**Parent Item:** D2932-2

**Parent Item Name:** Saddle RH Out, 206

**Start Date:** 03/05/2010 **Required Date:** 13/05/2010

**Comments:** IPP: B□00.06.26□New DWG rev (mpp 2069)□EC
IPP Rev:C As per Rev C 07-03-19 JLM □

**Start Qty:** 6.00 **Required Qty:** 6.00

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Qty Issued | Date Issued | Status |
|---|---|---|---|---|---|---|---|---|---|---|---|---|
| D6101-003<br>Saddle Billet, 7075 | | Manufactured | No | | | 100 | Each | 22.0000 | 1 | | | |

| Location | Loc Qty | Loc Code |
|---|---|---|
| MAT45 | 22 | |
| 46410 | 22 | |

#10 MLA 10/05/24

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

**Part No:** _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

**Resolution:** _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

| DART AEROSPACE LTD | Work Order: | 58266 |
|---|---|---|
| | | |
| **Description:** 206 Saddle, Outboard, Right side | **Part Number:** | D2932-2 |
| | | |
| **Inspection Dwg:** D2932 Rev. C | | Page 1 of ~~4~~ 3 |

Inspect dimensions highlighted on inspection sheet drawing D2932 Rev. C and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| **Dim** | **Min** | **Max** | **Go/No Go Gauge** | **1** | **2** | **3** | **4** | **By** | **Date** |
| A | 0.100 | 0.140 | | .128 | .134 | .134 | .134 | | |
| B | 0.100 | 0.140 | | .128 | .134 | .134 | .134 | | |
| C | 0.100 | 0.140 | | .123 | .125 | .125 | .125 | | |
| D | 0.210 | 0.230 | | .228 | .228 | .228 | .228 | | |
| E | 1.245 | 1.255 | | 1.250 | 1.250 | 1.250 | 1.250 | | |
| F | 1.245 | 1.255 | | 1.250 | 1.250 | 1.250 | 1.250 | | |
| G | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| H | 0.510 | 0.515 | | .512 | .511 | .511 | .511 | | |
| I | 1.572 | 1.582 | | 1.577 | 1.577 | 1.577 | 1.577 | | |
| J | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| K | 0.257 | 0.262 | | .260 | .259 | .259 | .259 | | |
| L | 0.312 | 0.317 | | .316 | .316 | .316 | .316 | | |
| M | 0.235 | 0.240 | | .238 | .237 | .237 | .237 | | |
| N | 0.100 | 0.140 | | .113 | .118 | .118 | .118 | | |
| O | 0.540 | 0.560 | | .547 | .540 | .540 | .540 | | |
| P | 0.490 | 0.510 | | .499 | .500 | .500 | .500 | | |
| Q | 3.715 | 3.725 | | 3.720 | 3.721 | 3.721 | 3.721 | | |
| R | 2.470 | 2.510 | | 2.495 | 2.498 | 2.498 | 2.498 | | |
| S | 0.240 | 0.270 | | .254 | .252 | .252 | .252 | | |
| T | 0.100 | 0.180 | | .134 | .130 | .130 | .130 | | |
| U | 1.625 | 1.635 | | 1.630 | 1.630 | 1.630 | 1.630 | | |
| V | 1.362 | 1.372 | | 1.367 | 1.367 | 1.367 | 1.367 | | |
| W | 0.316 | 0.321 | | .317 | .316 | .316 | .316 | | |
| X | 1.125 | 1.145 | | 1.142 | 1.142 | 1.142 | 1.142 | | |
| Y | 1.565 | 1.585 | | 1.579 | 1.582 | 1.582 | 1.582 | | |
| Z | 0.178 | 0.198 | | .188 | .188 | .188 | .188 | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| **Accept/Reject** | | | | | | | | | |

| | |
|---|---|
| Measured by: | MW / [illegible] |
| Date: | 10/26/24 10.5.25 |

| | |
|---|---|
| Audited by | [illegible] |
| Date: | 10/25/26 |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | | New Issue | RF | |
| B | 02.12.12 | Re-format; Added Dim. X-Y, DT8683, DT8686, DT8690 | KJ/RF | |
| C | 07.03.21 | Revised per drawing revision C | KJ/JLM | |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE

| DART AEROSPACE LTD | Work Order: | 58266 |
|---|---|---|
| **Description:** 206 Saddle, Outboard, Right side | Part Number: | D2932-2 |
| **Inspection Dwg:** D2932 Rev. C | | Page ~~1~~ 2 of ~~1~~ 3 |

Inspect dimensions highlighted on inspection sheet drawing D2932 Rev. C and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Dim | Min | Max | Go/No Go Gauge | 5 | 6 | 7 | 8 | By | Date |
| A | 0.100 | 0.140 | | .128 | .134 | .134 | .134 | | |
| B | 0.100 | 0.140 | | .128 | .134 | .134 | .134 | | |
| C | 0.100 | 0.140 | | .123 | .125 | .125 | .125 | | |
| D | 0.210 | 0.230 | | .228 | .228 | .228 | .228 | | |
| E | 1.245 | 1.255 | | 1.250 | 1.250 | 1.250 | 1.250 | | |
| F | 1.245 | 1.255 | | 1.250 | 1.250 | 1.250 | 1.250 | | |
| G | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| H | 0.510 | 0.515 | | .512 | .511 | .511 | .511 | | |
| I | 1.572 | 1.582 | | 1.577 | 1.577 | 1.577 | 1.577 | | |
| J | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| K | 0.257 | 0.262 | | .260 | .259 | .259 | .259 | | |
| L | 0.312 | 0.317 | | .316 | .316 | .316 | .316 | | |
| M | 0.235 | 0.240 | | .238 | .237 | .237 | .237 | | |
| N | 0.100 | 0.140 | | .113 | .118 | .118 | .118 | | |
| O | 0.540 | 0.560 | | .547 | .540 | .540 | .540 | | |
| P | 0.490 | 0.510 | | .499 | .500 | .500 | .500 | | |
| Q | 3.715 | 3.725 | | 3.720 | 3.721 | 3.721 | 3.721 | | |
| R | 2.470 | 2.510 | | 2.495 | 2.498 | 2.498 | 2.498 | | |
| S | 0.240 | 0.270 | | .254 | .252 | .252 | .252 | | |
| T | 0.100 | 0.180 | | .134 | .130 | .130 | .130 | | |
| U | 1.625 | 1.635 | | 1.630 | 1.630 | 1.630 | 1.630 | | |
| V | 1.362 | 1.372 | | 1.367 | 1.367 | 1.367 | 1.367 | | |
| W | 0.316 | 0.321 | | .317 | .316 | .316 | .316 | | |
| X | 1.125 | 1.145 | | 1.142 | 1.142 | 1.142 | 1.142 | | |
| Y | 1.565 | 1.585 | | 1.579 | 1.582 | 1.582 | 1.582 | | |
| Z | 0.178 | 0.198 | | .188 | .188 | .188 | .188 | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|---|---|
| Measured by: | MW / [illegible] |
| Date: | 10/20/24 10.5.25 |

| | |
|---|---|
| Audited by | BP |
| Date: | 10/05/26 |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | | New Issue | | |
| B | 02.12.12 | Re-format: Added Dim. X-Y, DT8683, DT8686, DT8690 | RF | |
| C | 07.03.21 | Revised per drawing revision C | KJ/RF | |
| | | | KJ/JLM | |

| DART AEROSPACE LTD | Work Order: | 58266 |
|---|---|---|
| **Description:** 206 Saddle, Outboard, Right side | Part Number: | D2932-2 |
| **Inspection Dwg:** D2932 Rev. C | | Page ~~1~~ 3 of ~~1~~ 3 |

Inspect dimensions highlighted on inspection sheet drawing D2932 Rev. C and record below:

| | | | | Recorded Actual Dimensions | | | | | |
|---|---|---|---|---|---|---|---|---|---|
| Dim | Min | Max | Go/No Go Gauge | 9 | 2 | 3 | 4 | By | Date |
| A | 0.100 | 0.140 | | .128 | .134 | .134 | .134 | | |
| B | 0.100 | 0.140 | | .128 | .134 | .134 | .134 | | |
| C | 0.100 | 0.140 | | .123 | .125 | .125 | .125 | | |
| D | 0.210 | 0.230 | | .228 | .228 | .228 | .228 | | |
| E | 1.245 | 1.255 | | 1.250 | 1.250 | 1.250 | 1.250 | | |
| F | 1.245 | 1.255 | | 1.250 | 1.250 | 1.250 | 1.250 | | |
| G | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| H | 0.510 | 0.515 | | .512 | .511 | .511 | .511 | | |
| I | 1.572 | 1.582 | | 1.577 | 1.577 | 1.577 | 1.577 | | |
| J | 2.495 | 2.505 | | 2.500 | 2.500 | 2.500 | 2.500 | | |
| K | 0.257 | 0.262 | | .260 | .259 | .259 | .259 | | |
| L | 0.312 | 0.317 | | .316 | .316 | .316 | .316 | | |
| M | 0.235 | 0.240 | | .238 | .237 | .237 | .237 | | |
| N | 0.100 | 0.140 | | .113 | .118 | .118 | .118 | | |
| O | 0.540 | 0.560 | | .547 | .540 | .540 | .540 | | |
| P | 0.490 | 0.510 | | .499 | .500 | .500 | .500 | | |
| Q | 3.715 | 3.725 | | 3.720 | 3.721 | 3.721 | 3.721 | | |
| R | 2.470 | 2.510 | | 2.495 | 2.498 | 2.498 | 2.498 | | |
| S | 0.240 | 0.270 | | .254 | .252 | .252 | .252 | | |
| T | 0.100 | 0.180 | | .134 | .130 | .130 | .130 | | |
| U | 1.625 | 1.635 | | 1.630 | 1.630 | 1.630 | 1.630 | | |
| V | 1.362 | 1.372 | | 1.367 | 1.367 | 1.367 | 1.367 | | |
| W | 0.316 | 0.321 | | .317 | .316 | .316 | .316 | | |
| X | 1.125 | 1.145 | | 1.142 | 1.142 | 1.142 | 1.142 | | |
| Y | 1.565 | 1.585 | | 1.579 | 1.582 | 1.582 | 1.582 | | |
| Z | 0.178 | 0.198 | | .180 | .188 | .188 | .188 | | |
| AA | | | | | | | | | |
| AB | | | | | | | | | |
| AC | | | | | | | | | |
| AD | | | | | | | | | |
| AE | | | | | | | | | |
| AF | | | | | | | | | |
| AG | | | | | | | | | |
| AH | | | | | | | | | |
| Accept/Reject | | | | | | | | | |

| | |
|---|---|
| Measured by: | [illegible] |
| Date: | 10/26/24 10.5.25 |

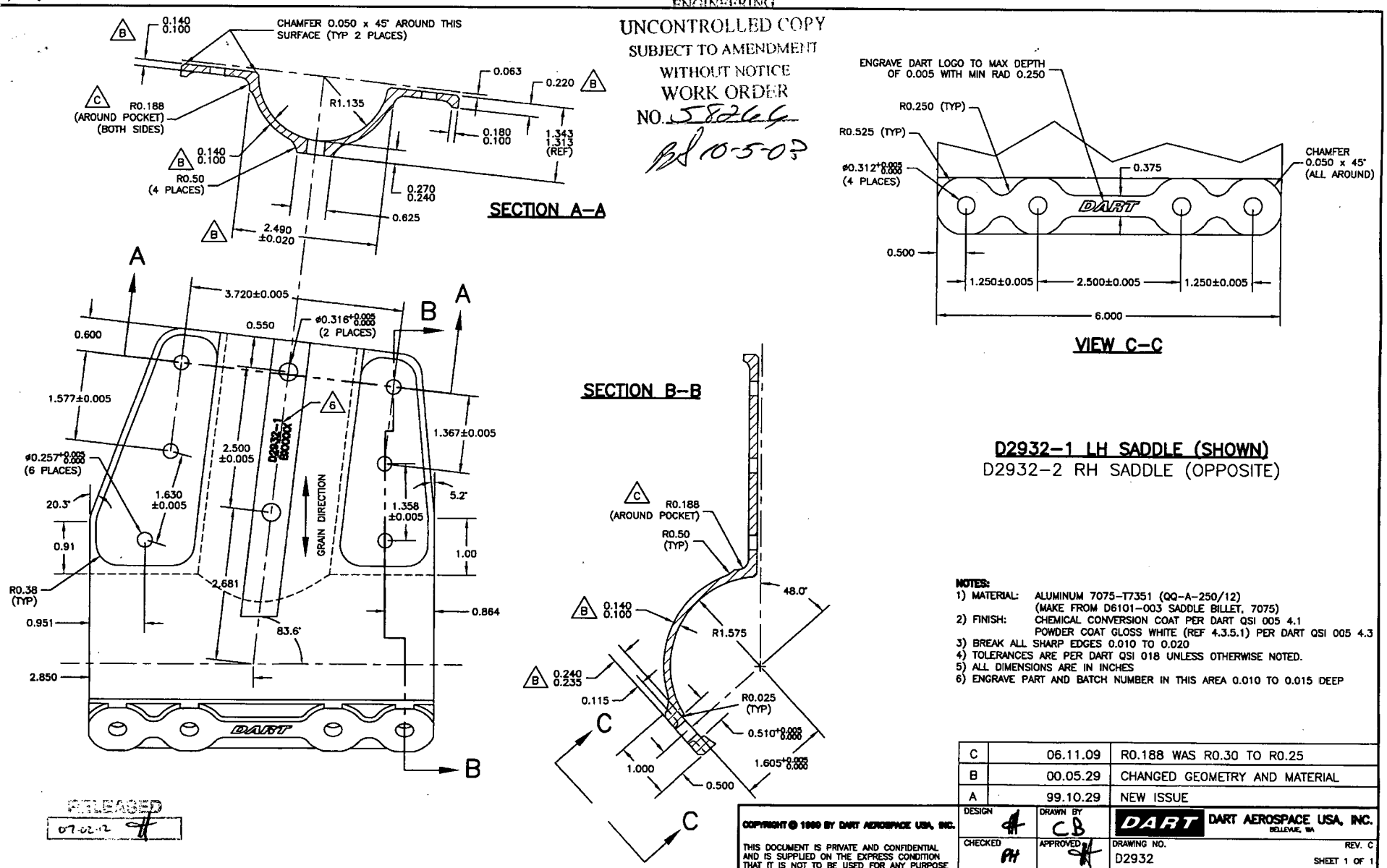
| | |
|---|---|
| Audited by | [illegible] |
| Date: | 10/05/26 |

| Rev | Date | Change | Revised by | Approved |
|---|---|---|---|---|
| A | | New Issue | | |
| B | 02.12.12 | Re-format: Added Dim. X-Y, DT8683, DT8686, DT8690 | RF | |
| C | 07.03.21 | Revised per drawing revision C | KJ/RF | |
| | | | KJ/JLM | |

157

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 58266
BA 10-5-09




**D2932–1 LH SADDLE (SHOWN)**
D2932–2 RH SADDLE (OPPOSITE)

**NOTES:**
1) MATERIAL: ALUMINUM 7075–T7351 (QQ–A–250/12)
(MAKE FROM D6101–003 SADDLE BILLET, 7075)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
3) BREAK ALL SHARP EDGES 0.010 TO 0.020
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
5) ALL DIMENSIONS ARE IN INCHES
6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

| | | |
|---|---|---|
| C | 06.11.09 | R0.188 WAS R0.30 TO R0.25 |
| B | 00.05.29 | CHANGED GEOMETRY AND MATERIAL |
| A | 99.10.29 | NEW ISSUE |

RELEASED
07-02-12

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| | | | |
|---|---|---|---|
| DESIGN | DRAWN BY | DART AEROSPACE USA, INC. BELLEVUE, WA | |
| CHECKED PH | APPROVED | DRAWING NO. D2932 | REV. C SHEET 1 OF 1 |
| DATE 06.11.09 | | TITLE SADDLE OUTSIDE | SCALE 2:3 |

Dart Aerospace Ltd

| W/O: | | WORK ORDER CHANGES | | | | | |
|---|---|---|---|---|---|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|---|---|---|---|---|---|---|---|---|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

**NOTE:** Date & initial all entries

H:\fFORMS\Quality Assurance\approved QA\NCRWO RevE